

Cutting Nozzles – Airco[®] style

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
138-00	0.8	88	1-3
138-0	1.0	88	3-6
138-1	1.2	88	6-10
138-2	1.4	88	10-20
138-3	1.6	88	20-40
138-4	1.8	88	40-60
138-5	2.0	88	60-100
138-6	2.4	88	100-150
138-7	2.8	88	150-200
138-8	3.2	88	200-250
138-9	3.6	88	250-300
138-10	4.2	88	300-350



138
Acetylene – 1pc

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
144-00	0.8	86	1-3
144-0	1.0	86	3-6
144-1	1.2	86	6-10
144-2	1.4	86	10-20
144-3	1.6	86	20-40
144-4	1.8	86	40-60
144-5	2.0	86	60-100
144-6	2.4	86	100-150
144-7	2.8	86	150-200



144
Acetylene – 1pc

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
164-00	0.8	86	1-3
164-0	1.0	86	3-6
164-1	1.2	86	6-10
164-2	1.4	86	10-20
164-3	1.6	86	20-40
164-4	1.8	86	40-60
164-5	2.0	86	60-100
164-6	2.4	86	100-150
164-7	2.8	86	150-200



164
Acetylene – 1pc

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
209F-000	0.7	83	1-3
209F-00	0.8	83	3-6
209F-0	1.0	83	6-10
209F-1	1.2	83	10-15
209F-2	1.4	83	15-25
209F-3	1.6	83	25-50
209F-4	1.8	83	50-100
209F-5	2.1	83	100-150
209F-6	2.5	83	150-200



209F
Propane – 2pc

GRACEDUTY COMPANY LIMITED

Room 1102 - 1104, 11/F., CRE Centre,
889 Cheung Sha Wan Road, Kowloon, Hong Kong, China
Tel: (852) 2420-5808 (6 Lines) Fax: (852) 2420-5507
E-mail : welding@graceduty.com.hk <http://www.graceduty.com.hk>

Cutting Nozzles – Airco[®] style

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
229-00	0.6	86	1-3
229-0	0.8	86	3-6
229-1	1.0	86	6-10
229-2	1.2	86	10-15
229-3	1.4	86	15-25
229-4	1.6	86	25-50
229-5	1.8	86	50-100
229-6	2.5	86	100-150
229-7	2.7	86	150-200



229
Propane – 2pc

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
263-00	0.8	86	1-3
263-0	0.9	86	3-6
263-1	1.0	86	6-10
263-2	1.2	86	10-15
263-3	1.6	86	15-25
263-4	1.9	86	25-50
263-5	2.2	86	50-100
263-6	2.5	86	100-150
263-7	2.7	86	150-200
263-8	3.2	86	200-250
263-9	3.4	86	250-300
263-10	3.6	86	300-350



263
Propane – 2pc

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
AFH-000	0.6	86	1-3
AFH-00	0.8	86	3-6
AFH-00-1/2	0.9	86	6-10
AFH-0	1.0	86	10-15
AFH-1	1.2	86	15-25
AFH-1-1/2	1.4	86	25-50
AFH-2	1.6	86	50-100
AFH-3	1.9	86	100-150
AFH-4	2.2	86	150-200
AFH-5	2.6	86	200-250
AFH-6	3.0	86	250-300



AFH
Propane – 2pc

Item No.	Tip size (mm)	Length (mm)	Cutting Thickness (mm)
AFS-000	0.6	86	1-3
AFS-00	0.8	86	3-6
AFS-00-1/2	0.9	86	6-10
AFS-0	1.0	86	10-15
AFS-1	1.2	86	15-25
AFS-1-1/2	1.4	86	25-50
AFS-2	1.6	86	50-100
AFS-3	1.9	86	100-150
AFS-4	2.2	86	150-200
AFS-5	2.6	86	200-250
AFS-6	3.0	86	250-300



AFS
Propane – 2pc

GRACEDUTY COMPANY LIMITED

Room 1102 - 1104, 11/F., CRE Centre,
889 Cheung Sha Wan Road, Kowloon, Hong Kong, China
Tel: (852) 2420-5808 (6 Lines) Fax: (852) 2420-5507
E-mail : welding@graceduty.com.hk <http://www.graceduty.com.hk>